FIG.1

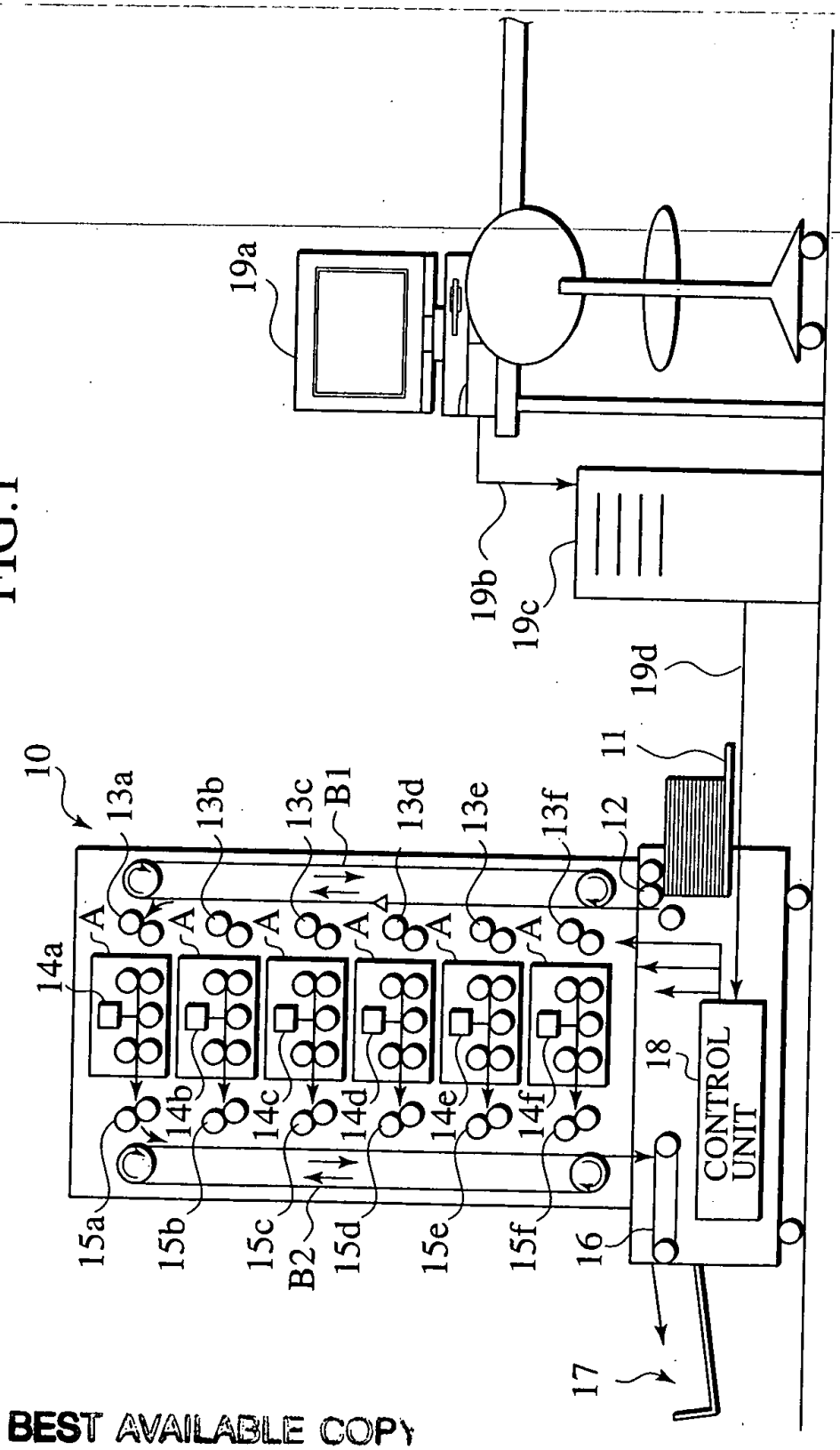

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FIG.2

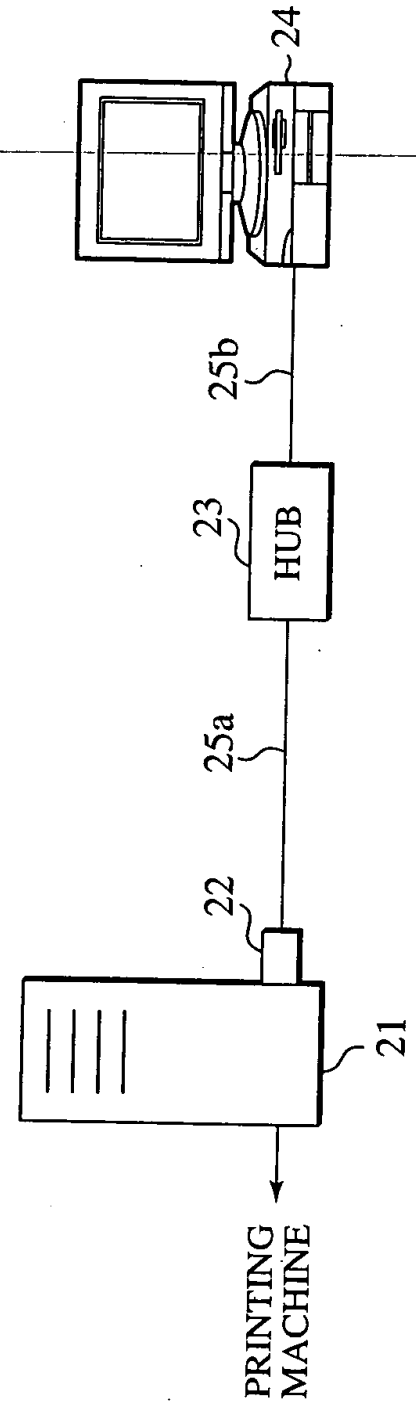

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FIG.3

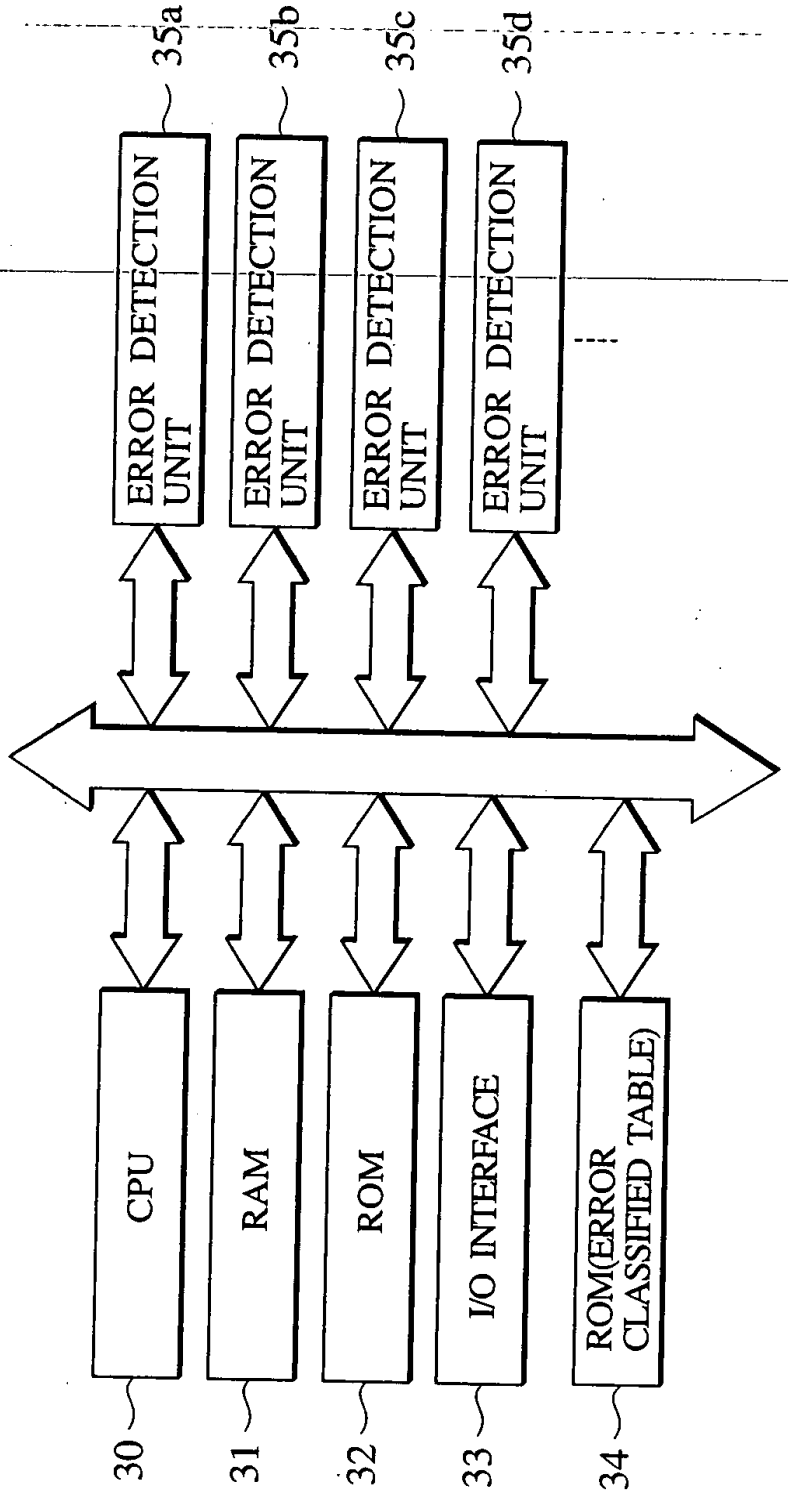

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FIG.4A

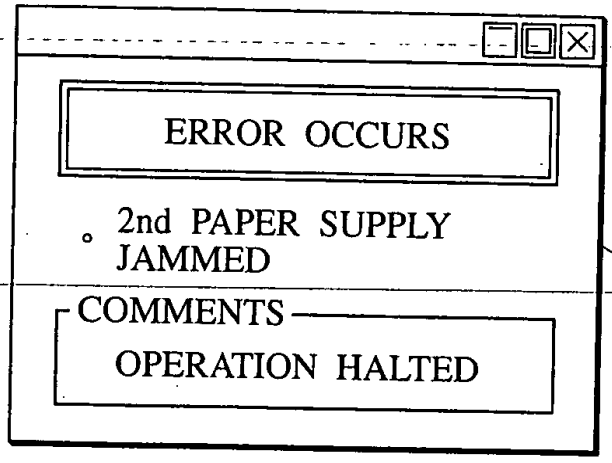

FIG.4B

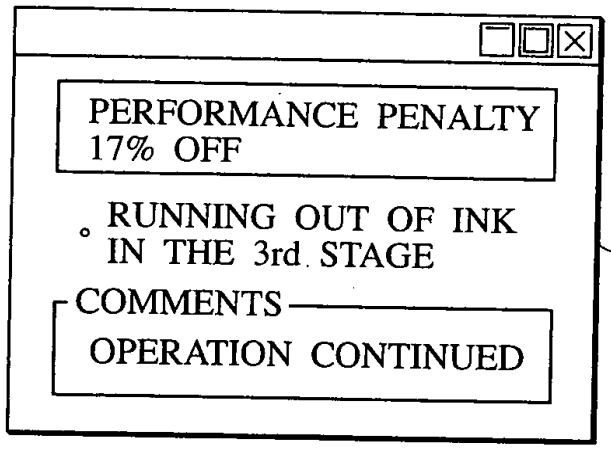

FIG.4C

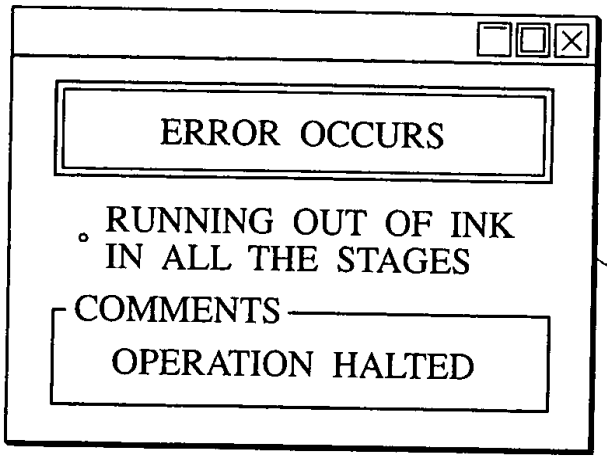

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FIG.5

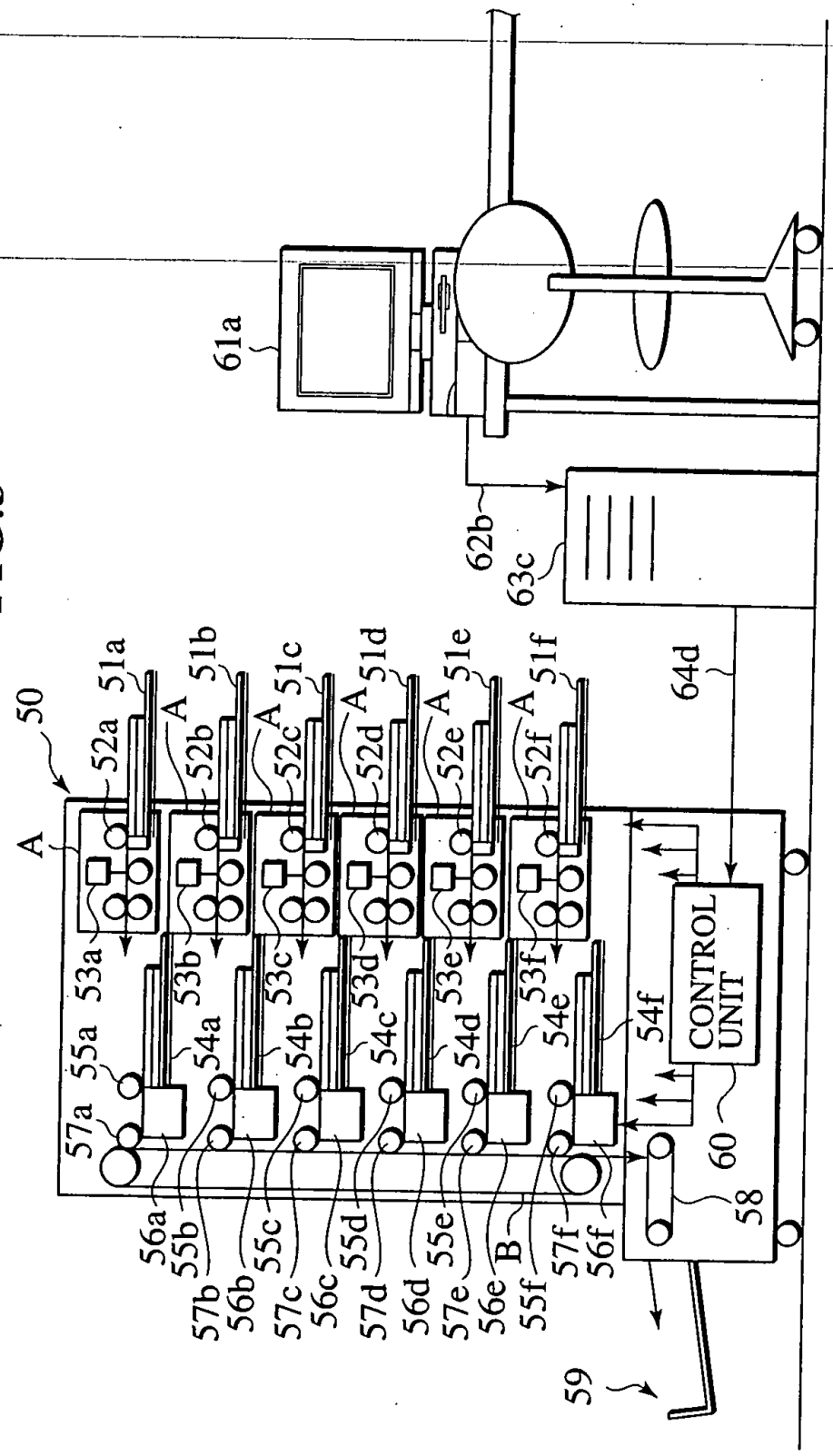

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FIG.6A

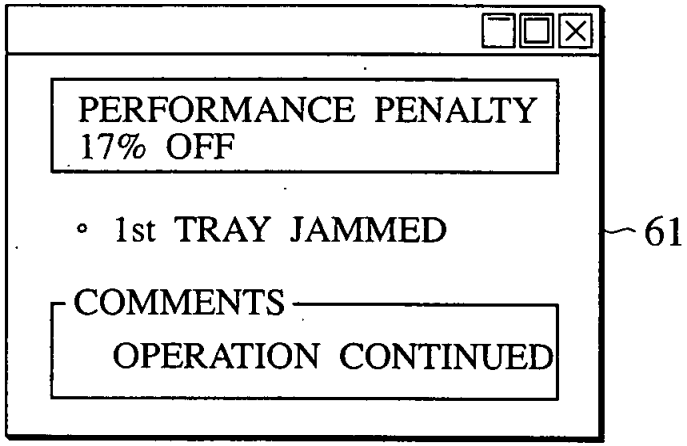

FIG.6B

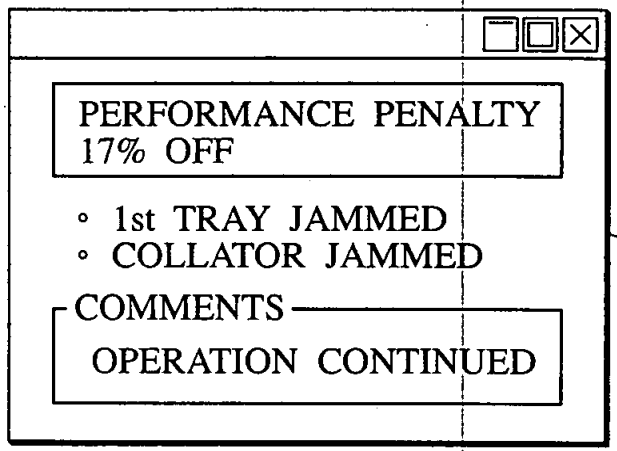

FIG.6C

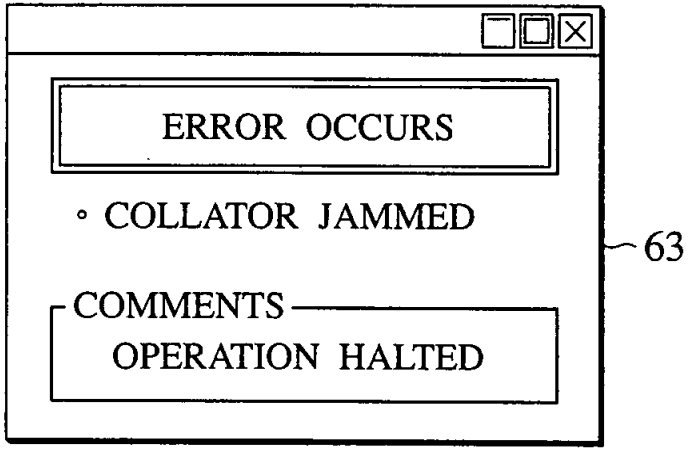

FIG.6D

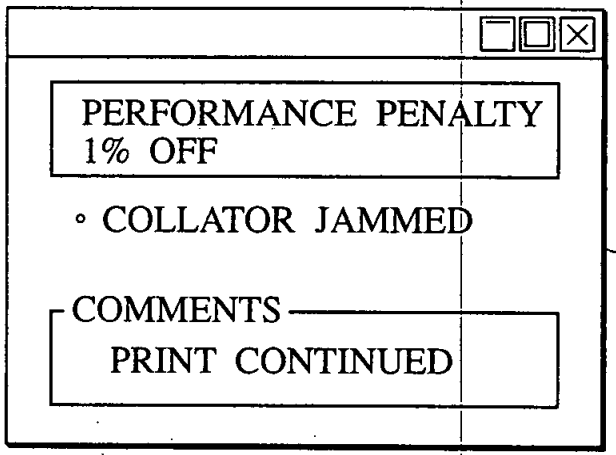

FIG.7A

Error type		Error class
Ink error	Paper discharge error	
No error occurs in all stages	No error occurs	No error occurs
	Error(s) occurs	Halting printing operation
Error occurs in a stage(s) with an operable stage(s)	No error occurs	Penalty in throughput
	Error(s) occurs	Halting printing operation
Errors occur in all stages	No error occurs	Halting printing operation
	Error(s) occurs	Halting printing operation

FIG.7B

Error type			Error class	
Ink error	Paper transportation error in a paper feed unit(s) or in a stacking tray(s)	Paper transportation error in a collator(s)		
No error occurs in all stages	No error occurs in all stages	No error occurs	No error occurs	
		Error(s) occurs	While printing	Penalty in throughput
			While collating	Halting collating operation
	Error occurs in a stage(s) with an operable stage(s)	No error occurs	Penalty in throughput	
		Error(s) occurs	While printing	Penalty in throughput
			While collating	Halting printing operation
	Errors occur in all stages		Halting printing operation	
Error occurs in an stage(s) with an operable stage(s)	Errors occur in all the stages having no ink error	Don't care	Halting printing operation	
	No error occur in a stage(s) having no ink error	No error occurs	Penalty in throughput	
		Error(s) occurs	While printing	Penalty in throughput
			While collating	Halting collating operation
No error occurs in all stages	Don't care	Don't care	Halting printing operation	

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